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# SM-2U

## Universal Milling Machine



FACE MILLING  
150 MM



END MILLING  
25 MM



SPINDLE NOSE  
ISO-40

Table Size 1100 x 280 mm  
Longitudinal Travel 650 mm  
Table Swivel  $\pm 45^\circ$

- ✓ All Geared head with high quality spindle and gears made of EN series & 20MnCr5 steel.
- ✓ Carburised harden & profile grinded gears.
- ✓ 4 slot spline shaft to ensure easy movement of shifting gears.
- ✓ 6 step separate Auto-Feed gearbox for X-Axis.
- ✓ Centralized lubrication system for slideways and lead-screw.
- ✓ Heavy duty grip type Vertical Attachment.



CAUTION  
DO NOT START MACHINE  
WITHOUT OIL FILLING  
AND LUBRICATION

SPEED CHART		
A1	A2	
102	148	
BX	BY	BZ
248	427	619
CX	CZ	
380	1000	



Vertical  
Attachment



C-1B/258, AJI GIDC, Phase-II, Road-R, Rajkot-360003, Gujarat, INDIA

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# SR-4

## All Geared Radial Drilling Machine



DRILLING  
40 MM



SPINDLE TRAVEL  
220 MM

Spindle Nose MT-4

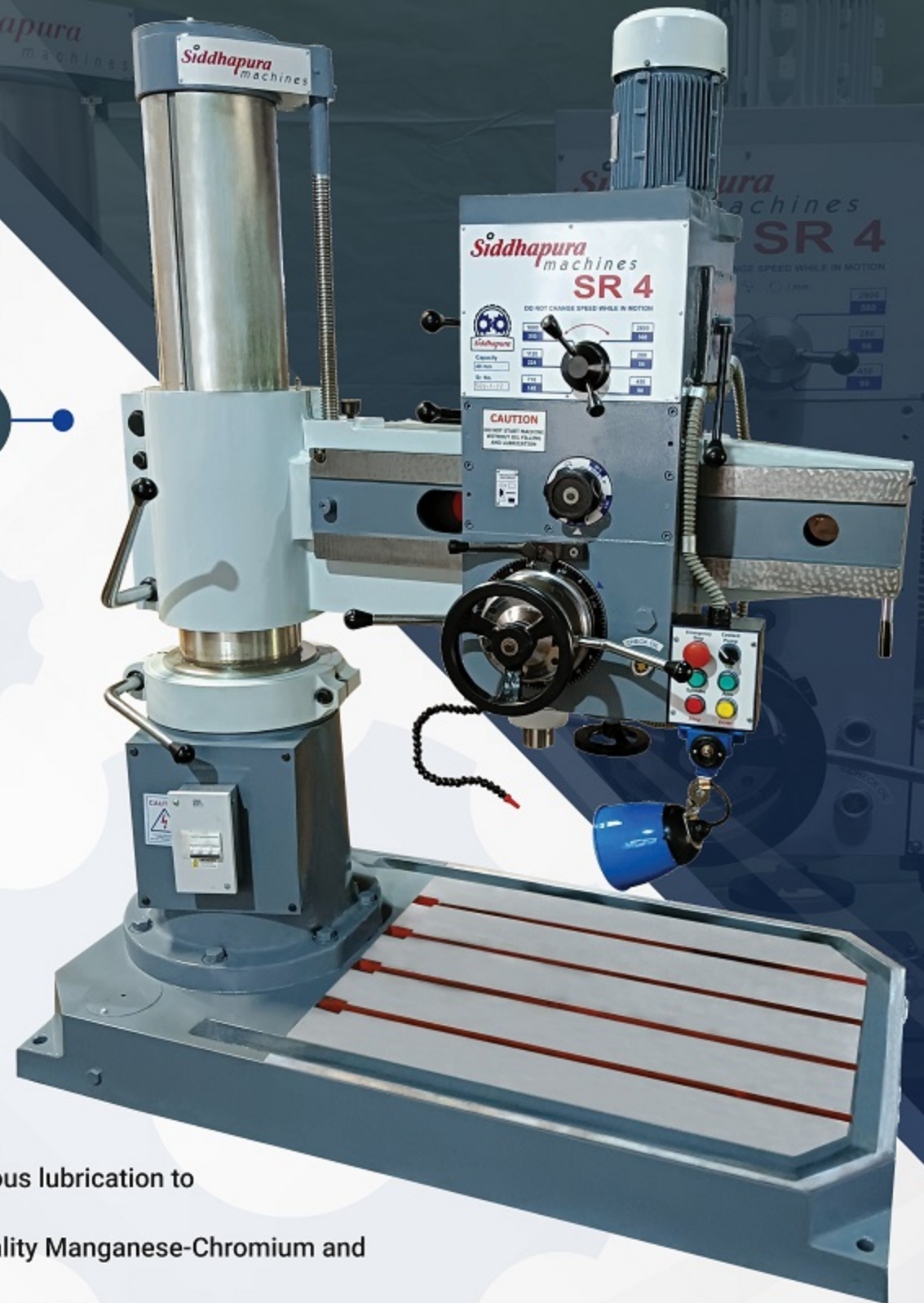
Drilling Radius Max.-900 & Min.-345

Drill Head Travel 600 mm

Column Diameter 225 mm



- ✓ Made from high quality fine grain cast iron and rigidly built with reinforcement ribbing for least distortion.
- ✓ Centralized lubrication system with rotary pump for continuous lubrication to all the rotating elements of head stock.
- ✓ Main spindle, gears & spline shafts are made of superior quality Manganese-Chromium and EN series alloy steel, duly harden and ground finish.
- ✓ Best in class widest range of 12 spindle speeds and 6 quill auto feeds.
- ✓ Independent mechanical clamping system for drill head travel, arm elevation and sleeve rotation.



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# 4KS

## Ram Turret Milling Machine



FACE MILLING  
80 MM



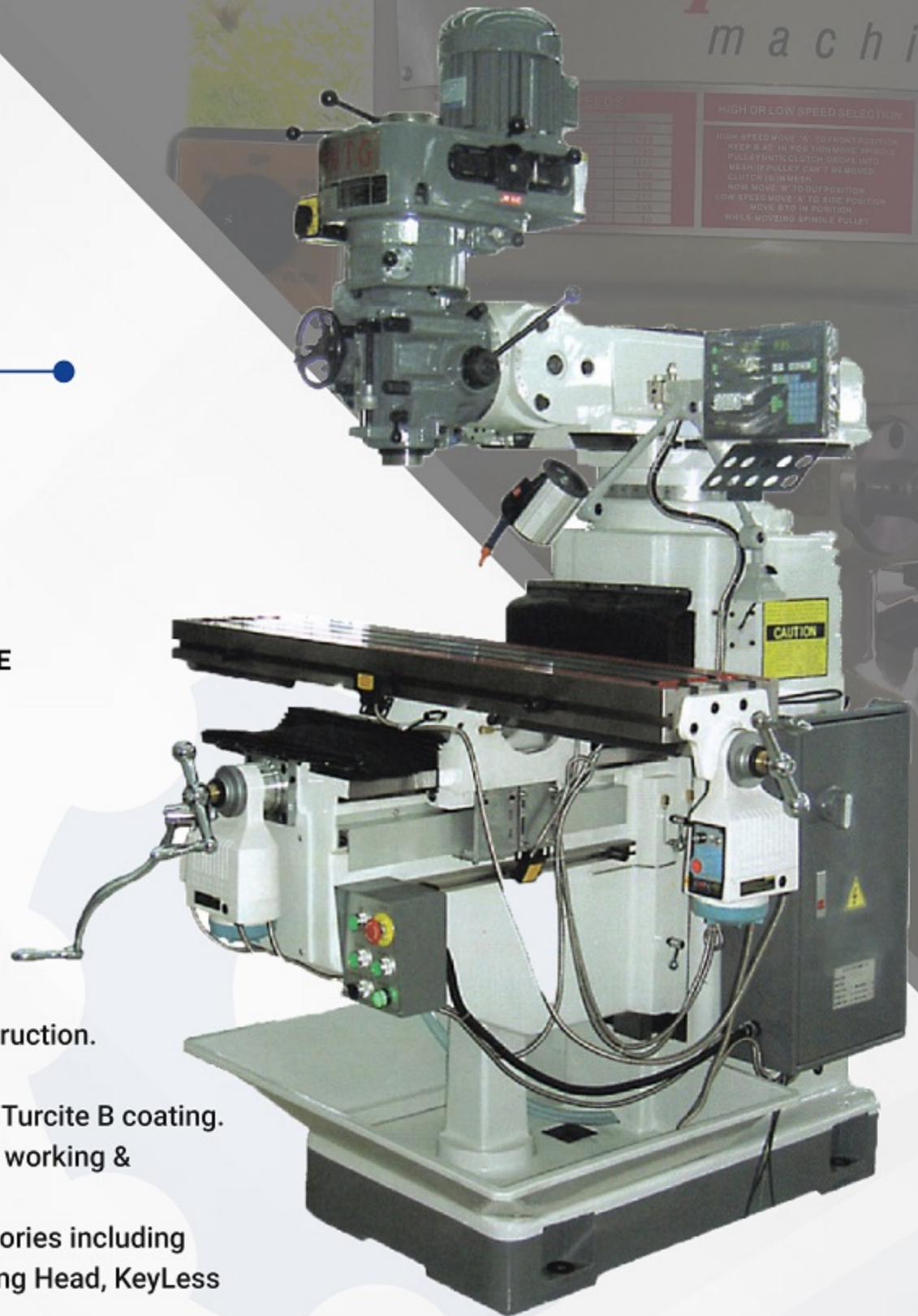
END MILLING  
25 MM



SPINDLE NOSE  
ISO-30

Table Size 1270 x 254 mm  
Longitudinal Travel 875 mm  
Quill Travel 127 mm

- Machine body of MEHANITE "M" Cast Iron construction.
- 16 Spindle Speeds.
- Harden & Ground Table Top and Slide Ways with Turcite B coating.
- Pre loaded double nut ensure extremely smooth working & minimum backlash.
- Equipped with maximum no. of standard accessories including 2 Axis DRO, Swivel Base Milling Vice, Micro Boring Head, KeyLess Drill Chuck & many more.



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# RD-50/1600

## All Geared Radial Drilling Machine



**DRILLING**  
50 MM



**HYDRAULIC CLAMPING**  
CENTRALIZED FOR  
MULTI POINT & SINGLE POINT



**SPINDLE TRAVEL**  
315 MM

Spindle Nose: MT-5

Drilling Radius: Max.-1775 & Min.-525

Drill Head Travel: 1250 mm

Column Diameter: 350 mm



- ✓ Made from high quality fine grain cast iron and rigidly built with reinforcement ribbing for least distortion.
- ✓ Centralized lubrication system with rotary pump for continuous lubrication to all the rotating elements of head stock.
- ✓ Single point hydraulic clamping system for Spindle Head, Arm Elevation and Rotation.
- ✓ Main spindle, gears & spline shafts are made of superior quality Nickel-Chromium and EN series alloy steel, duly hardened and ground finish.
- ✓ Best in class widest range of 12 spindle speeds and 12 quill auto feeds.
- ✓ Easily accessible front panel arrangement for electrical and mechanical controls.



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# SER-40

## All Geared Radial Drilling Machine



**DRILLING**  
40 MM



**SPINDLE TRAVEL**  
220 MM

**Spindle Nose** MT-4

**Drilling Radius** Max.-895mm & Min.-440mm

**Column Diameter** 180 mm

**Column Structure** Single Column

- ✓ Made from high quality Fine Grain Cast Iron
- ✓ Centralized lubrication system with in-built rotary pump for continuous lubrication to all the rotating elements of head stock.
- ✓ Main Spindle is made from EN Steel with 6 Slot Spline.
- ✓ Gears & spline shafts are made of superior quality Manganese-Chromium and EN series alloy steel, duly harden and ground finish.
- ✓ Best in class widest range of 9 spindle speeds and 2 quill auto feeds.
- ✓ Options of Hand Fine Feed & Auto Feed are available for Quill Travel.



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# SER-I&II

## Universal Radial Drilling Machine



DRILLING  
38 MM



SPINDLE TRAVEL  
220 MM

Spindle Nose MT-4

Drilling Radius Max.-895mm & Min.-440mm

Drill Head Travel 450 mm

Column Diameter 165 mm

- ✓ Made from high quality Fine Grain Cast Iron
- ✓ Main Spindle is made from EN Steel with 6 Slot Spline.
- ✓ Helical Back Gears are made from Graded Cast Iron.
- ✓ Options of Hand Fine Feed & Auto Feed are available for Quill Travel.
- ✓ 8 Spindle Speeds are achieved from precisely balanced Cone Pulleys which run on 2 pairs of Ball Bearings.
- ✓ Motorized Arm Elevation.



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# SM-40/DMU

## Drilling Cum Milling Machine



**DRILLING**  
40 MM



**END MILLING**  
25 MM



**FACE MILLING**  
60 MM

Table Size 725 x 250 mm

Longitudinal Travel 350 mm

Cross Travel 300 mm

- ✓ The machine is specially designed for Tool-Room,
- ✓ Die Manufacturing and Key-Way generation.
- ✓ Main spindle is made of EN Steel with 6 Slot Spline.
- ✓ In-built Fine Feed attachment for Quill Travel.
- ✓ All the controls are centrally located to ensure ease in operation.
- ✓ Auto Feed facility for the X-axis is also available.



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# SER-25

## Universal Radial Drilling Machine



DRILLING  
25 MM



SPINDLE TRAVEL  
200 MM

Spindle Nose: MT-3

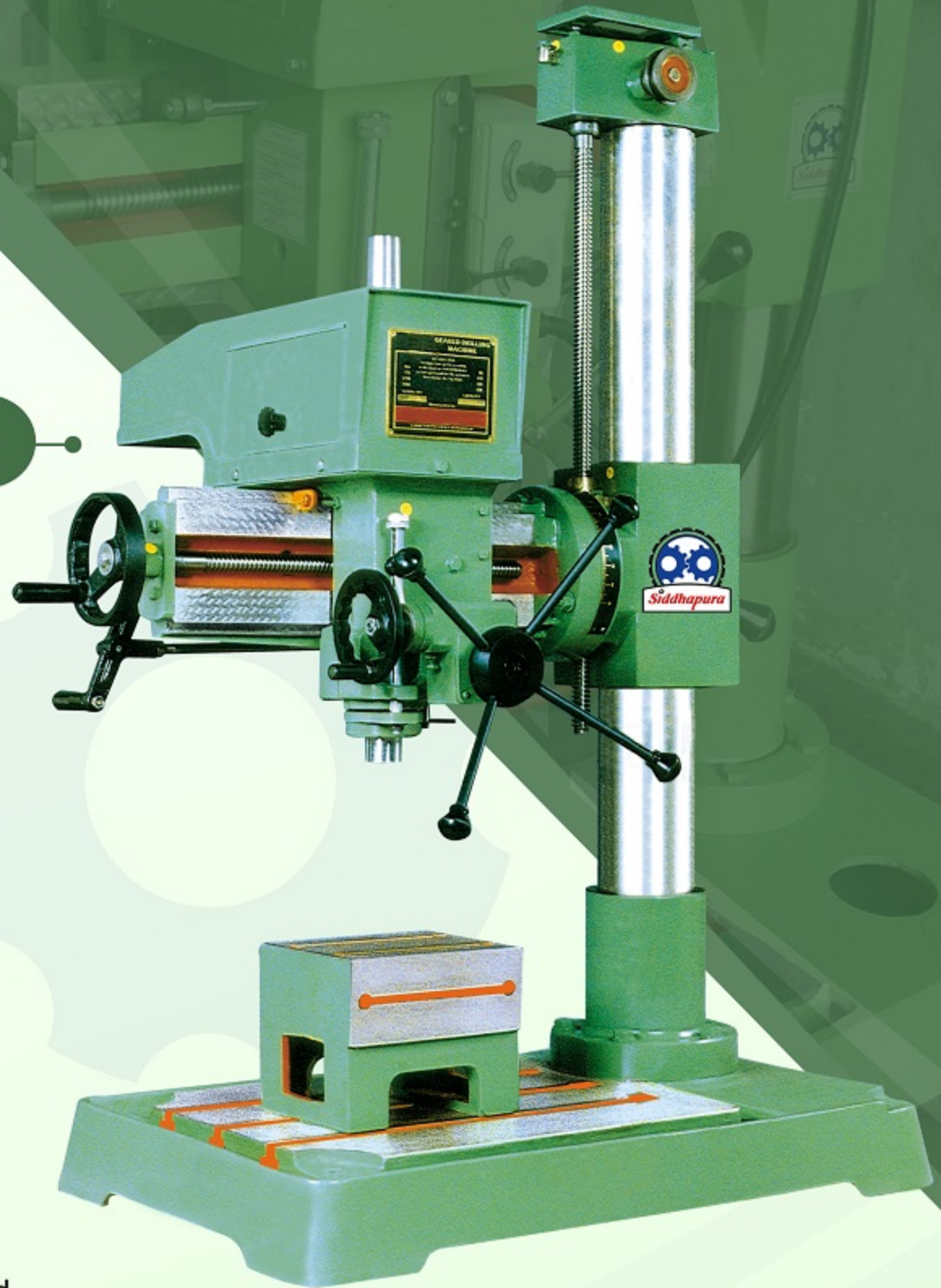
Drilling Radius: Max-720mm & Min-365mm

Drill Head Travel: 355 mm

Column Diameter: 130 mm



- ✓ Made from high quality Fine Grain Cast Iron.
- ✓ Main Spindle is made from EN Steel with 6 Slot Spline.
- ✓ Helical Back Gears are made from Graded Cast Iron.
- ✓ In-Built Fine Feed attachment for Quill Travel.
- ✓ 8 Spindle Speeds are achieved from precisely balanced Cone Pulleys which run on 2 pairs of Ball Bearings.
- ✓ Motorized Arm Elevation.



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